Airline Hydraulic's Main Page **Basic Symbols** Lines -continuous line - flow line -dashed line - pilot, drain -envelope - long and short dashes around two or more component symbols. Circular -large circle pump, motor -small circle -Measuring devices -semi-circle rotary actuator **Square** -one square - pressure control function -two or three adjacent squares directional control **Diamond** -diamond -Fluid conditioner (filter, separator, lubricator, heat exchanger) **Miscellaneous Symbols** -Spring -Flow Restriction

Triangle

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-solid -

Direction of Hydraulic Fluid Flow

-open -

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Direction of Pnematic flow

Pumps and Compressors

Fixed Displacement hydraulic pump

Φ

unidirectional

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bidirectional

Variable displacement hydraulic pump



-

unidirectional



bidirectional

Compressor



Motors

Fixed displacement hydraulic motor



-

unidirectional



bidirectional

Variable displacement hydraulic motor



unidirectional



-bidirectional

Pneumatic motor



unidirectional



-bidirectional

Rotary Actuator



- hydraulic



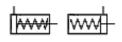
- pneumatic

Cylinders

Single acting cylinder



-returned by external force



-returned by spring or extended by spring force

Double acting cylinders



-single piston rod (fluid required to extend and retract)

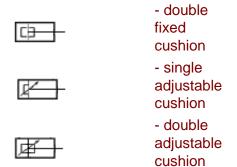


-double ended piston rod

Cylinders with cushions

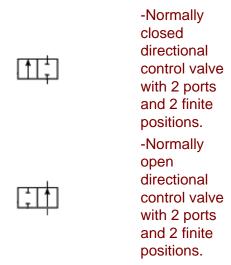


- single fixed cushon

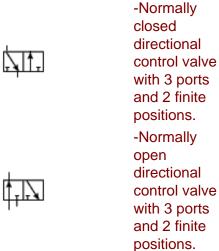


Directional Control Valves

Directional control valve (2 ports / 2 positions)



Directional control valve (3 ports / 2 positions)



Directional control valve (4 ports / 2 positions)



-directional control valve with 4 ports and 2 finite postions

Directional control valve (4 ports / 3 positions)



-directional control valve with 4 ports and 3 finite postions *-(center position can have various flow paths)

Directional control valve (5 ports / 2 positions) Normally a pneumatic valve



-directional control valve with 5 ports and 2 finite postions

Directional control valve (5 ports / 3 positions) Normally a pneumatic valve

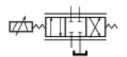


-directional control valve with 5 ports and 3 finite postions

Proportional directional control valve

Electro-hydraulic servo valve

-The spool positions on these valves is variable allowing for variable flow conditions.

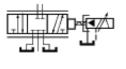


-single-stage

direct operation unit which accepts an analog signal and provides a similar analog fluid power output

-two-stage with mechnical

feedback



indirect pilot operation unit which accepts an analog signal and provides a similar analog fluid power output

Control Methods

Manual Control



-general symbol

(without showing the control type)



-pushbutton



-lever

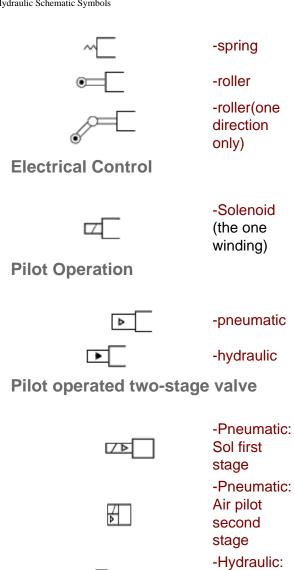


-foot pedal

Mechanical Control



-plunger or tracer



Check valves, Shuttle valves, **Rapid Exhaust valves**



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-check valve -free flow one direction, blocked flow in other direction

Sol first stage

-Hydraulic: Hyd pilot second stage





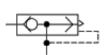
-pilot operated check valve, pilot to close -pilot operated check valve, pilot to open

Shuttle valve



-to isolate one part of a system from an alternate part of circuit.

Rapid exhaust valve/Pneumatic



-installed close to an actuator for rapid movement of the actuator.

Pressure Control Valves

Pressure Relief Valve(safety valve) normally closed



- line
pressure is
limited to
the setting
of the
valve,
secondary
part is
directed to
tank.

Proportional Pressure Relief



- line pressure is limited to and proportional to an electronic signal

Sequence Valve



- when the line pressure reaches the setting of the valve, valve opens permitting flow to the secondary port. The pilot must be externally drained to tank.

Pressure Reducing valve of valve is

downstream of valve is limited to the setting of the valve

- pressure



Flow Control Valves

Throttle valve



-adjustable output flow

Flow Control valve



-with fixed output (variations in inlet pressure do not affect rate of flow)

-with fixed output and relief port to reservoir with relief for excess flow (variations in inlet pressure do not affect rate of flow)

-with variable output



-fixed orifice



-metered flow toward right free flow to left



-pressure compensated flow control fixed output flow regardless of load



-pressure and temperature compensated



-with variable output and relief port to reservoir

Flow dividing valve



-flow is divided equally to two outputs.

Shut-Off Valve



-Simplified symbol

Accumulators



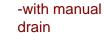
Filters, Water Traps, Lubricators and Miscellaneous Apparatus

Filter or Strainer



Water Trap







-with automatic drained

Filter with water trap



-with manual drain



-automatic drain

Air Dryer



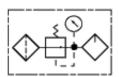
refrigerant, or chemical removal of water from compressed air line

Lubricator



Conditioning unit

-oil vapor is indected into air line



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-compound symbol of filter, regulator, lubricator unit

-Simplified Symbol

Heat Exchangers



-air or water cooled unit designed to remove heat from oil returning to reservoir

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& Mobile | Fluid Connectors | Safety Systems |
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